


**Teknos AQUATOP 2600 Satin / Centor opaque system -
AQUAPRIMER 2907, ANTISTAIN AQUA 2901-00, AQUATOP 2600 on
New Timber [Interior/Exterior]**





AU_SW09916

Description
Teknos fully factory applied opaque coating system for Centor: AQUAPRIMER 2907 dipped, ANTISTAIN AQUA 2901-00 sprayed, AQUATOP 2600 - sprayed. Suitable for all timber types.

Substrate And Substrate Preparation	
Substrate Notes:	<p>SUBSTRATE DESCRIPTION</p> <p>NEW TIMBER</p> <p>New timber items should be delivered in a clean dry condition, just prior to installation. The timber should be inspected for physical defects, such as splinters, cracks, woolly grain, machine marks, and knot holes and also for other defects such as sap and tannin stains, and resin exudation from knots. Examine surfaces for wax or preservatives. Moisture content should be close to equilibrium, usually 10-17% for satisfactory staining or coating. Timber should be stored out of the weather before painting. Timber left exposed to the weather for as little as one month prior to painting will suffer from reduced paint adhesion and durability.</p>
Substrate Preparation Notes:	<p>ASSESS SUITABILITY Ensure the wood is thoroughly clean and dry before commencing. If there is any doubt, measure moisture content which must be between 10-17% before staining or finishing can commence.</p> <p>REMOVE SURFACE CONTAMINANTS Examine the surface for the presence of sap, grease, oil, wax, tannin, building marks, or other contaminants. Scrape off and remove residual contaminants by solvent cleaning. Use scraper to remove dirt and mortar splashes. Any greyed wood fibres on aged timbers need to be removed by sanding and / or suitable chemical wood cleaner.</p> <p>CLEAN Clean to remove all dirt, dust and all other surface contaminants by using a suitable cleaning agent and rinse off with clean water. Treat mould with a suitable mould treatment.</p> <p>REPAIR SURFACE IMPERFECTIONS Fill nail holes, cracks and other defects with a suitable wood filler and allow to dry thoroughly.</p> <p>SANDING Sand dressed timber with fine sandpaper in direction of the grain and along the full length of the board. Round off all sharp edges to a minimum of 2 mm radius in order to achieve an even film build and uniform paint coverage.</p>

Coating System Summary	
1st Coat:	AU_DW01946: Teknos AQUAPRIMER 2907 Treatment
2nd Coat:	AU_DD01957: Teknos ANTISTAIN AQUA 2901-00 Primer
3rd Coat:	AU_DW01991: Teknos AQUATOP 2600 Satin
Optional:	AU_DW01991: Teknos AQUATOP 2600 Satin
Please refer to the coating system details below	

Coating System			
Coat Type:	1st Coat	Datasheet:	AU_DW01946 Teknos AQUAPRIMER 2907 Treatment
Application Methods:	 Other Dip or flow coat		
	Recoat Time **	Min 120	Max Recommended
Coating Application Details:	This product is delivered ready for use. Stir well before use.		

Coat Type:	2nd Coat	Datasheet:	AU_DD01957 Teknos ANTISTAIN AQUA 2901-00 Primer
Application Methods:	  Air Spray Airless Spray		
		Min	Max
Theoretical Spread Rate *		8	10
Wet Film Per Coat (microns)		100	125
Recoat Time **		180	
Coating Application Details:	This product is supplied ready for use. Stir well before use. Recommended spray settings: Nozzle: Airless Flat 0.28mm, Pressure: 100-110bar Nozzle: Aircoat Flat 0.28mm, Pressure: 80-100bar, Air support: 1.0-1.5bar		
Coat Type:	3rd Coat	Datasheet:	AU_DW01991 Teknos AQUATOP 2600 Satin
Application Methods:	 Airless Spray		
		Min	Max
Theoretical Spread Rate *		3	6
Wet Film Per Coat (microns)		150	300
Recoat Time **		2	
Coating Application Details:	This product is supplied ready for use. Stir well before use. Recommended spray settings: Nozzle - Airless flat 0.28 mm, Pressure - 100-110 bar		
Coat Type:	Optional	Datasheet:	AU_DW01991 Teknos AQUATOP 2600 Satin
Application Methods:	 Airless Spray		
		Min	Max
Theoretical Spread Rate *		3	6
Wet Film Per Coat (microns)		150	300
Recoat Time **		2	
Coating Application Details:	This product is supplied ready for use. Stir well before use. Recommended spray settings: Nozzle - Airless flat 0.28 mm, Pressure - 100-110 bar		
Coating System Notes:	* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness. ** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.		

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The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating/product systems.

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